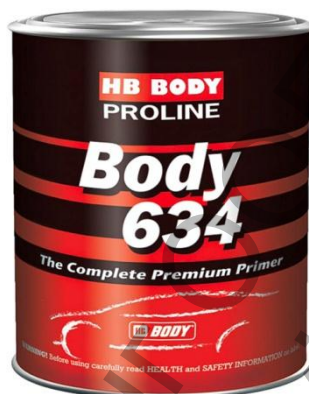


Кит Body шприц за автомобили 0.8 л, сив, Body 634 4:1 HS Filling Primer



4:1 mix with BODY 625
PROLINE HARDENER FOR PRIMERS
Pot life: 55-70 min @23°C (73°F)



Addition 15 - 20% of thinner. Use BODY 740 NORMAL ACRYLIC THINNER / 741 SLOW ACRYLIC THINNER



Ready to spray:
26-34 s - Cup 4 @
23°C - DIN 53211



Compliant Spray gun
1.5-1.8 mm
3-4 bar inlet pressure
2x coats = 120-150 micron



HVLP Spray gun
1.5 - 1.7 mm
2 bar inlet pressure
2x coats = 120-150 micron



10 min / 20-22°C
Final flash off time

Non force dry - 1h / 23°C
20-30min / 60-65°C
panel temperature



Short wave 8 – 12 min
Lamp distance: < 70cm



P 400 – P 500
Flat bed sander



P 600 – P 1000
Sanding by hand, wet



Always wear protective equipment



Follow the application instructions mentioned
in this TDS



2K paint systems tend to react with water, hence all the equipment used must be moisture free. Isocyanates may cause skin sensitization. More specifically, care should be taken when handling the material. Anyone with a history of histaminic conditions, or respiratory problems should consult the doctor first.

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Продукт: [Кит Body шприц за автомобили 0.8 л, сив, Body 634 4:1 HS Filling Primer](#)

Категория: [Бои, кит и грунд автомобилни](#)

Бранд: [Body](#)

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